(12) INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(19) World Intellectual Property Organization International Bureau



(43) International Publication Date 23 September 2004 (23.09.2004)

PCT

(10) International Publication Number WO 2004/081261 A3

(51) International Patent Classification⁷: H01L 21/288,
 C25D 7/12, C23C 18/54, C25D 5/02, 5/08

(21) International Application Number:

PCT/JP2004/003040

(22) International Filing Date: 9 March 2004 (09.03.2004)

(25) Filing Language:

English

(26) Publication Language:

English

(30) Priority Data: 2003-065476 11 March 2003 (11.03.2003)

2003-065476 11 March 2003 (11.03.2003) JP 2003-208315 21 August 2003 (21.08.2003) JP

(71) Applicant (for all designated States except US): EBARA CORPORATION [JP/JP]; 11-1, Haneda Asahi-cho, Ohta-ku, Tokyo 1448510 (JP).

(72) Inventors; and

(75) Inventors/Applicants (for US only): KURIYAMA,

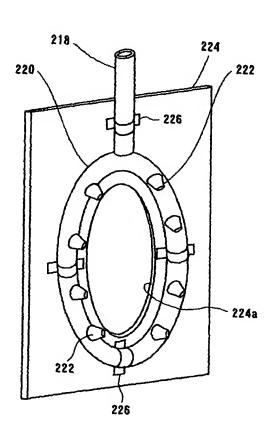
Fumio [JP/JP]; c/o Ebara Corporation, 11-1, Haneda Asahi-cho, Ohta-ku, Tokyo 1448510 (JP). TAKEMURA, Takashi [JP/JP]; c/o Ebara Corporation, 11-1, Haneda Asahi-cho, Ohta-ku, Tokyo 1448510 (JP). SAITO, Nobutoshi [JP/JP]; c/o Ebara Corporation, 11-1, Haneda Asahi-cho, Ohta-ku, Tokyo 1448510 (JP). KIMURA, Masaaki, [JP/JP]; c/o Ebara Corporation, 11-1, Haneda Asahi-cho, Ohta-ku, Tokyo 1448510 (JP). KIUMI, Rei [JP/JP]; c/o Ebara Corporation, 11-1, Haneda Asahi-cho, Ohta-ku, Tokyo 1448510 (JP).

(74) Agents: WATANABE, Isamu et al.; GOWA Nishi-Shin-juku 4F, 5-8, Nishi-Shinjuku 7-chome, Shinjuku-ku, Tokyo 1600023 (JP).

(81) Designated States (unless otherwise indicated, for every kind of national protection available): AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BW, BY, BZ, CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, EG, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE,

[Continued on next page]

(54) Title: PLATING APPARATUS



(57) Abstract: The present invention is concerned with a plating apparatus for use in forming a plated film in trenches, via holes, or resist openings that are defined in a surface of a semiconductor wafer, and forming bumps to be electrically connected to electrodes of a package, on a surface of a semiconductor wafer. The plating apparatus (170) has a plating tank (186) for holding a plating solution (188), a holder (160) for holding a workpiece (W) and bringing a surface to be plated of the workpiece into contact with the plating solution (188) in the plating tank (186). A ring-shaped nozzle pipe (220) having a plurality of plating solution injection nozzles (222) for injecting the plating solution (188) to the surface to be plated of the workpiece held by the holder (160) to supply the plating solution (188) into the plating tank (186), or a stirring mechanism having a stirring vane are disposed in the plating tank (186).

KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NA, NI, NO, NZ, OM, PG, PH, PL, PT, RO, RU, SC, SD, SE, SG, SK, SL, SY, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, YU, ZA, ZM, ZW.

(84) Designated States (unless otherwise indicated, for every kind of regional protection available): ARIPO (BW, GH, GM, KE, LS, MW, MZ, SD, SL, SZ, TZ, UG, ZM, ZW), Eurasian (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European (AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HU, IE, IT, LU, MC, NL, PL, PT, RO, SE, SI, SK, TR), OAPI (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG).

Published:

- with international search report
- before the expiration of the time limit for amending the claims and to be republished in the event of receipt of amendments
- (88) Date of publication of the international search report: 26 May 2005

For two-letter codes and other abbreviations, refer to the "Guidance Notes on Codes and Abbreviations" appearing at the beginning of each regular issue of the PCT Gazette.

Internamial Application No PCT/JP2004/003040

A CLASSIFICATION OF SUBJECT MATTER
IPC 7 H01L21/288 C25D7/12 C25D5/02 C25D5/08 C23C18/54 According to International Patent Classification (IPC) or to both national classification and IPC **B. FIELDS SEARCHED** Minimum documentation searched (classification system followed by classification symbols) IPC 7 H01L C25D C23C Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched Electronic data base consulted during the International search (name of data base and, where practical, search terms used) EPO-Internal, WPI Data, PAJ C. DOCUMENTS CONSIDERED TO BE RELEVANT Citation of document, with indication, where appropriate, of the relevant passages Relevant to claim No. Category ^c EP 1 167 583 A (EBARA CORPORATION) 2 January 2002 (2002-01-02) 1-10 Α paragraphs [0001], [0028] - [0030]; figure 3 1-10 Α EP 1 174 912 A (EBARA CORPORATION; KABUSHIKI KAISHA TOSHIBA) 23 January 2002 (2002-01-23) paragraphs [0001], [0244] - [0247]; figure 27 1-10 US 5 421 987 A (TZANAVARAS ET AL) A 6 June 1995 (1995-06-06) column 2, line 58 - column 3, line 7; figures 1,3 column 4, line 25 - column 5, line 32 Further documents are listed in the continuation of box C. Patent family members are listed in annex. Χl Special categories of cited documents: T later document published after the International filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the "A" document defining the general state of the art which is not considered to be of particular relevance invention "E" earlier document but published on or after the international "X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to filing date "L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified) involve an inventive step when the document is taken alone "Y" document of particular relevance; the claimed invention cannot be considered to Involve an Inventive step when the document is combined with one or more other such docu-"O" document referring to an oral disclosure, use, exhibition or ments, such combination being obvious to a person skilled in the art. other means document published prior to the international filing date but later than the priority date claimed "&" document member of the same patent family Date of mailing of the international search report Date of the actual completion of the international search 9 8. 04.05 8 March 2005 **Authorized officer** Name and mailing address of the ISA European Patent Office, P.B. 5818 Patentlaan 2 NL - 2280 HV Rijswijk Tel. (+31-70) 340-2040, Tx. 31 651 epo nl, Fax: (+31-70) 340-3016 Hammerstein, G

Intermenal Application No PCT/JP2004/003040

O /O-stlaustics > DOCUMENTO CONCURRENT TO BE BUILDING		PC1/0F2004/003040	
	ation) DOCUMENTS CONSIDERED TO BE RELEVANT		
Category °	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to dalm No.	
Х	US 2002/027080 A1 (YOSHIOKA JUNICHIRO ET AL) 7 March 2002 (2002-03-07) paragraphs [0011], [0092], [0129] - [0132]; figures 20,21	11,13	
X	US 6 071 388 A (UZOH ET AL) 6 June 2000 (2000-06-06) column 1, line 50 - column 2, line 9; figures 2,3 column 4, lines 15-19	11,13	
X	PATENT ABSTRACTS OF JAPAN vol. 1995, no. 11, 26 December 1995 (1995-12-26) & JP 07 210823 A (FUJI ELELCTROCHEM CO LTD), 11 August 1995 (1995-08-11) abstract	11,13	
P,X	US 2003/153185 A1 (SAKAKI YASUHIKO) 14 August 2003 (2003-08-14) paragraphs [0009], [0021] - [0023], [0048] - [0052], [0063] - [0066]; figures 3-5,7	15-17, 20,21	
A	US 5 683 564 A (REYNOLDS ET AL) 4 November 1997 (1997-11-04) claim 12; figure 5	15-19	
		·	

International application No. PCT/JP2004/003040

Box II Observations where certain claims were found unsearchable (Continuation of item 2 of first sheet)								
This International Search Report has not been established in respect of certain claims under Article 17(2)(a) for the following reasons:								
Claims Nos.: because they relate to subject matter not required to be searched by this Authority, namely:								
2. Claims Nos.: because they relate to parts of the International Application that do not comply with the prescribed requirements to such an extent that no meaningful International Search can be carried out, specifically:								
3. Claims Nos.: because they are dependent claims and are not drafted in accordance with the second and third sentences of Rule 6.4(a).								
Box III Observations where unity of invention is lacking (Continuation of Item 3 of first sheet)								
This international Searching Authority found multiple inventions in this international application, as follows:								
see additional sheet								
·								
As all required additional search fees were timely paid by the applicant, this International Search Report covers all searchable claims.								
As all searchable claims could be searched without effort justifying an additional fee, this Authority did not invite payment of any additional fee.								
As only some of the required additional search fees were timely paid by the applicant, this International Search Report covers only those claims for which fees were paid, specifically claims Nos.:								
4. No required additional search fees were timely paid by the applicant. Consequently, this International Search Report is restricted to the invention first mentioned in the claims; it is covered by claims Nos.:								
Remark on Protest The additional search fees were accompanied by the applicant's protest. X No protest accompanied the payment of additional search fees.								

FURTHER INFORMATION CONTINUED FROM PCT/ISA/ 210

This International Searching Authority found multiple (groups of) inventions in this international application, as follows:

1. claims: 1-10

Claims 1-10 are directed towards a plating apparatus comprising a plating tank, a holder for holding a workpiece and a ring-shaped nozzle pipe in the tank for injecting plating solution toward the surface of the workpiece to be plated.

2. claims: 11-21

Claims 11-21 are directed towards a plating apparatus comprising a plating tank and a stirring mechanism having a stirring vane. Independent claims 11, 15, 18 and 20 define embodiments of the stirring vane, some of the claims with regard to a surface to be plated.

information on patent family members

Intermenal Application No
PCT/JP2004/003040

Patent document cited in search report	Publication date	Patent far member	nily (s)	Publication date
EP 1167583 A	02-01-2002	JP 2002080	2878 B 0825 A1	02-01-2002 22-03-2002 21-11-2003 01-04-2004 07-03-2002
EP 1174912 A	23-01-2002	CN 134: CN 134: EP 1179 WO 0146 WO 0146 JP 2001240 TW 480 US 2004069 US 2002020	5877 A 3398 A 2573 A 7199 A 1912 A1 1277 A 1166 A 9617 A1 9800 A1 9274 A1 9580 B 9646 A1 0627 A1 4691 A1	09-01-2002 16-11-2001 22-11-2001 14-12-2001 22-02-2002 23-01-2002 20-03-2002 13-02-2002 05-07-2001 05-07-2001 04-09-2001 21-03-2002 15-04-2004 21-02-2002 27-09-2001 23-08-2002 05-07-2002
US 5421987 A	06-06-1995	NONE		
US 2002027080 A1	07-03-2002		9154 A1 8952 A1	07-08-2002 20-09-2001
US 6071388 A	06-06-2000	NONE		
JP 07210823 A	11-08-1995	NONE		
US 2003153185 A	1 14-08-2003	JP 200330	6794 A	31-10-2003
US 5683564 A	04-11-1997	JP 1015 TW 41	7158 A1 2798 A 8261 B 4827 A	22-04-1998 09-06-1998 11-01-2001 18-05-1999